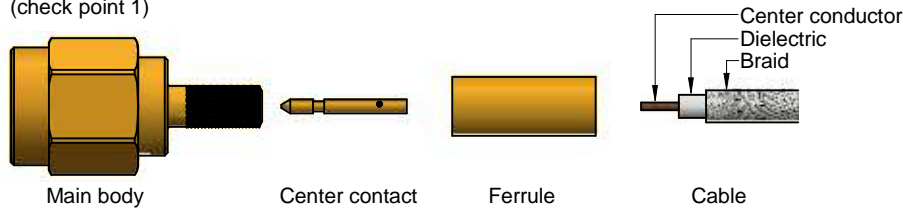
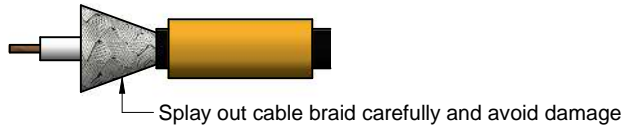


Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



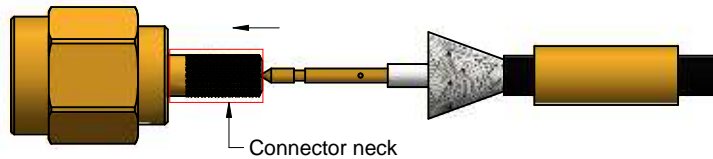
Step 2. Please slide ferrule onto cable and splay out cable braid



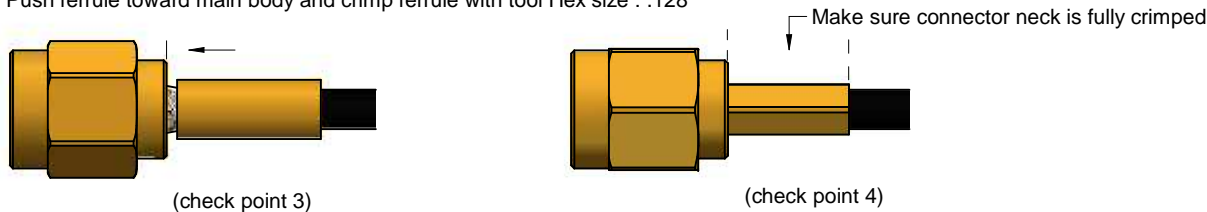
Step 3. Slide center contact up to dielectric and solder cable center conductor using minimum amount of solder paste through solder hole (check point 2)



Step 4. Push cable with center contact into connector main body until perceptible point. Cover cable braid over connector neck carefully.



Step 5. Push ferrule toward main body and crimp ferrule with tool Hex size : .128"



Assembly Method :

Center contact : Soldered
Outer contact : Crimp

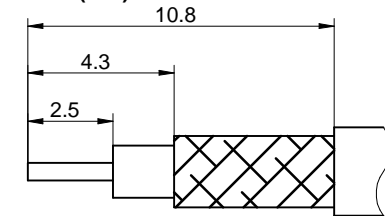
Crimp Tool PN : 600600

Crimp Head PN : 60060060101



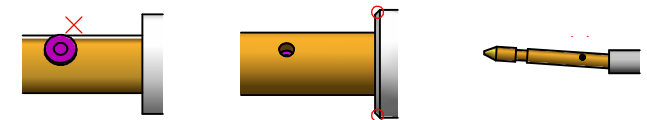
Cable Type : Flexible Cable RG174/RG316/RG188

Cable Strip Dimensions (mm) :



Check Point :

1. No components damage and no cable braid splits after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Please double check connector interface or coaxial cable status if cable braid exposes. Simply remove or cut exposed cable braid with scissor or utility knife after check



4. No significant dog ear after crimping



Würth Elektronik eiSos GmbH & Co. KG
EMC & Inductive Solutions

Max-Eyth-Str. 1
74638 Waldenburg
Germany
com. +49 79 42 945 - 0

www.we-online.de
eiSos@we-online.de



CREATED
BMa

CHECKED
JCh

DESCRIPTION

Assembly instructions

603 460 212 103 20

REVISION

STATUS

DATE

2019-11-14

BUSINESS UNIT

eiCan